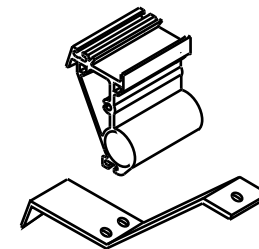Omit braces when using Standard Gussets (as pictured here)

Install braces when using Heavy Gussets (as pictured here)